

Emery Equivalences at 6X Magnification



Smooth finish for sliding wear

Thickness: .0007"
Tolerance: +/- .0003"
Smooth

.0015" +/- .0003 280 grit

1

Fine texture for collets and jaws

Thickness: .003"
Tolerance: +/- .001"
Grit: 180

2

Dies, collets, grippers

Thickness: .006"
Tolerance: +/- .0015"
Grit: 100



More aggressive for grippers

Thickness: .010"
Tolerance: +/- .0025"
Grit: 60



Rough for castings and safety

Thickness: .020"
Tolerance: +/- .005"
Grit: 36